

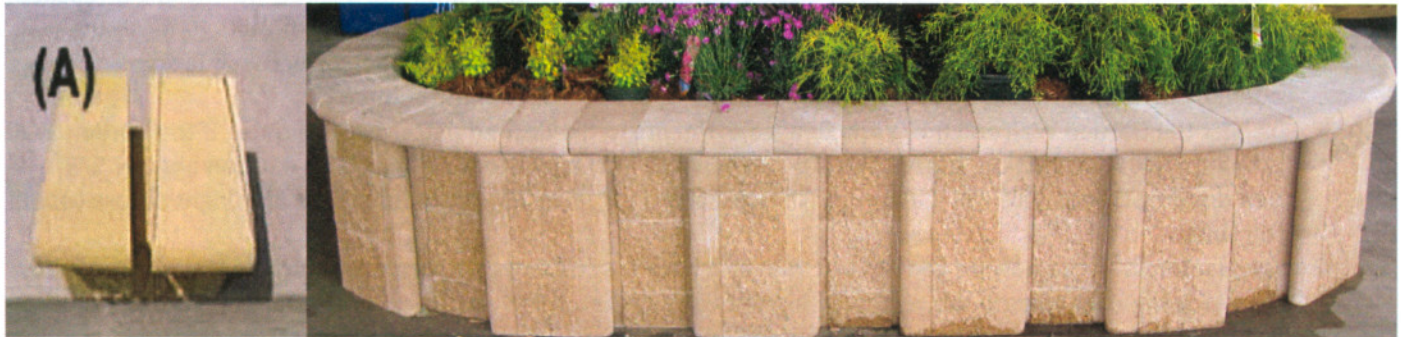
Round Garden Wall Installation Guide

SELECT YOUR 3' HIGH WALL DIAMETER

Exterior Diameter	Cutting Dimension (A)	Quantity of Cap Units needed	# of Full Units needed for a 3' tall wall	# of Half-High units needed for a 3' tall wall
4'	2"	20	48	12
6'	1 - 3/8"	29	72	18
8'	1 - 1/16"	38	96	24
10'	7/8"	48	120	30
12'	11/16"	57	144	36
14'	5/8"	67	168	42
16'	9/16"	76	192	48
18'	1/2"	86	216	54
20'	7/16"	95	240	60
22'	3/8"	104	264	66
24'	3/8"	114	288	72

Note: The above chart is based on the first course of Interlink units buried below grade 4" and a finished wall height of 38 5/8". The chart calculations are exact and it is recommended that additional units be purchased to account for waste and breakage. If the size of your proposed Garden Wall is not shown, contact your sales representative for assistance.

NOTE: Walls taller than 3.5' should be designed by a licensed wall designer.



CUTTING THE CAP UNITS

For each cap unit:

A permanent marker or soapstone should be used to scribe the cut line.

1. Select the size of your wall, then the corresponding dimension A. Mark the Dimension A distance on each side of the cap unit measuring from the outside corner inward at the outermost bottom edge of the cap unit.
2. Next, scribe a straight line from the outside corner at the top of the cap to the dimension A points at the bottom of the cap unit. You will have 2 lines on each cap to cut.
3. Cut the cap units by setting the saw blade to a depth of 1/4". Saw along the cut line to establish a track to keep the saw blade true throughout the process. Continue increasing the cutting depth on each pass succeeding pass. Cut the required number of cap units that correspond with the radius of your circle. In most cases you will need to cut a final cap filler piece to insert in the middle of the wall to eliminate gaps between the caps.
4. Wash and clean the cap units to remove the cutting dust to ensure color match and prevent wall staining.
5. Place the clean cut units aside until such time they are needed for installation.